

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

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Work Order ID 90889

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90889

Page 2

Item ID: PB67-43001-195**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Item Name:** D-Pad Face**Stop *NS2*****Start Date:** 9/27/2012 **Start Qty:** 24.00***24*****Cust Item ID:****Required Date:** 10/5/2012 **Req'd Qty:** 24.00***24*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/10/31 28

12-10-31

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Picklist Print

Wednesday, October 17, 2012 2:36:55 PM

Page 1

Work Order ID: 90889

Parent Item: PB67-43001-195

Start Date: 9/27/2012

Required Date: 10/5/2012

Parent Item Name: D-Pad Face

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP Rev:A 08-06-20 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2914-142 3" Outer Tube		Manufactured	No			100	Each	63.0000	0.03	0.7578947			

Location

Loc Qty

Loc Code

Mezz

63

14092

63

24 0.75789472

12-10-31

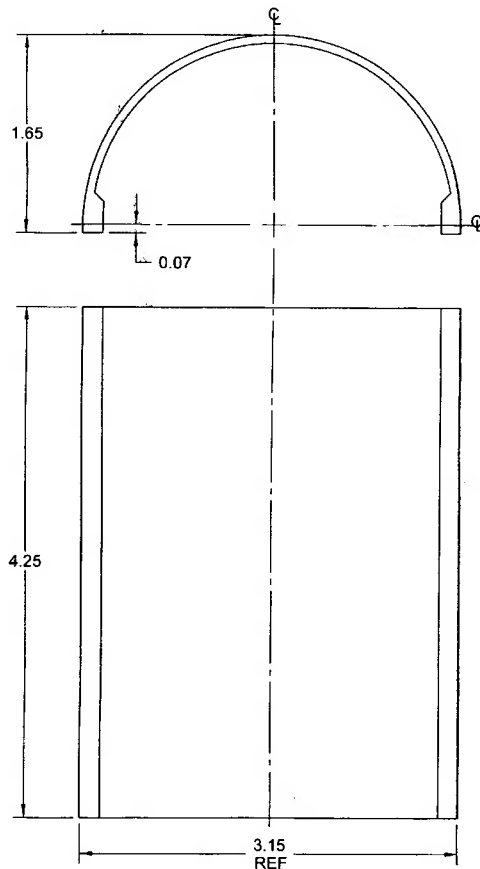
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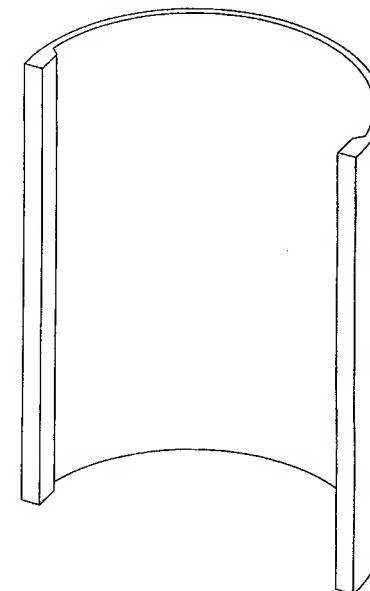
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B67-43001-195 D-PAD FACE

NOTES:

- 1) MATERIAL: 6061-T6 PER QQ-A-200/8
REF. DART SPEC. D2914-142
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.17 lbs



90889
RELEASED
2009-09-24
MD

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 28 OF PREMIER AVIATION DRAWING No. B67-43001. PART MANUFACTURED FROM D2914 EXTRUSION RATHER THAN SHEET METAL. REASON: SEE PAR#09-011.		MB	09.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	ASB	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-195	SHEET 1 OF 1	
APPROVED	MD	TITLE	SCALE	
DE APPR.	N/A	D-PAD FACE	NTS	
DATE	09.02.24			
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